CIGARETTE SPECIFICATION

MANUFACTURING CENTER
BASIC LIGHTS KS REGULAR SP - "NEW GRAPHICS"
BRAND CODE-06250 (STD)(NG)

EFFECTIVE DATE: 07/31/95
STANDARD PRODUCTION
NEW GRAPHICS

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	11.0 MG/CIGT	10.5 - 11.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	57.0	MM				
FILTER LENGTH	:	27.0	MM				
TIPPING LENGTH	:	31.000	MM				
TOTAL R.T.D.	:	4.80	IN. H2O				
DILUTION TARGET	:	14.0 +/- 5.0	%				

TIPPING PAPER : 62MM X 3500M CK/WHT SGL PPT KC 265M2 12-594-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/	DILUTION	TYPE /BAND WIDTH/	TPR. CUT LENGTH/	DRY PATCH SIZE
24.00	PRE-PERF TIPPING	NA: 1 ROW	27.00	8.5 X 20MM

TIPPING ADHESIVE	: NATIONAL 72-4228	61-475-A
	: NATIONAL 32-2037	61-065-A
	: NATIONAL 32-2030 (FORMERLY 72-3569) PVA	61-048-A
SEAM ADHESIVE	: NATIONAL 32-2100 (PROTOS 100/MK 10) PVA	61-490-A
	: NATIONAL 32-2088	61-493-A

STD. FILLER - PACK O.V.: ABAA1 - 12.80% BRICA REGULAR SP

CIGARETTE PAPER	: 27.00MM X 6700M 33CU/0.6%/100% WOOD	10-374-A
INK	: *INK FOR PRINT DIE AND EXPORT OVERPRINTS*	
	: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS)	60-915-A

PRINT DIE : MACHINE NUMBER

2054443987

REASON FOR CHANGE : CIGT PAPER PERMEABILITY CHGD FROM 27CU/24CU; PM
: CODE 10-373-A U/R W/10-994-A U/R W/10-371-A TO
: 33CU; PM CODE 10-374-A TO DECREASE TAR DELIVERY.
: ADHESIVES UPDATED TO CURRENT. NO WT CHG. OK TO MIX

PREPARED BY : ALLYSON M. MILBURN
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APPROVED BY: Janice M Busic

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